

Receiving Report

Date: 13/01/19Batch No: M104183Supplier: CAMPYDart P/O: 18680

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection OK 13/01/19 N/A
 Work Order N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) AT Level 12

Production/Admin:

Date: 13/01/19

Received/Costing

Initial ATLocation

Purchase Order Receipt Listing

Wednesday, January 09, 2013 3:12:44 PM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO18685 All Receipt Dates All Line Item Types
All Item ID/GI/_WOs All Rec. Employees All Currencies
Grouped by Vendor ID

CERTIFIED INSPECTION REPORT

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Rob Woodall
Rob Woodall
Director of Manufacturing Davenport Works

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Ship To:

Item Description
 0.1 IN TK (+0.000 - .0060) X 48.0 IN W (+.125 -.125) X 144.0 IN LN (+.15625 -.15625) {N) A/T 6061-T
 T6 FLAT SHEET FOR DISTRIBUTORS TOLERANCE
 GUARANTEED. AMS4027 REV N EXC MRK ASME-SB-
 209 REV 11 EXC MRK ASTMB209 REV 10
 CMMPO25 REV U (MARKED) KRAFT PAPER
 INTERLEVED MAX GROSS
 SKID WGT: 4500 LB QUAN TOL +/-30 %
 CQR 0230501 REV 02 CUST REQ 12-05-
 1.2 *** W/E 12-05-26 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	411909	463273	4058	63	PC	27809	46940 D893300
2	411934	463273	4074	63	PC	27809	46940 D893301
3	411935	463273	1876	29	PC	27809	46940 D893302
				10008			
				155			

Notes for CQR: 0230501.2
 PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISION N DATED
 1997-08-01.

CQR: 0230501.2 Specification Limits

Temp	Dir	UTS	TYS	EL4D
T6	Long Transv.	KSI	KSI	PCT
		Max Min	42.0 35.0	10

Ork
 13/01/10

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R.D. Wetherell
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Director of Manufacturing, Davenport Works.

Rob Woodall
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Quality Assurance Manager.

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CQR: 0230501.2 - Specification Limits (cont.)

Chemical Composition		SI	FE	CU	MN	MG	CR	ZN	TI	Each	Total	Aluminum
Alloy 6061		Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15
Lot: 463273		Min	0.40	0.40	0.15	0.15	0.8	0.04	0.04	REMAIN		
Impr		No->	Mechanical, Physical, Metallography, Quantometer Results		EL4D		TYS		TYS		TYS	
T6		Dir	Test	KSI	KSI	PCT	PCT	PCT	PCT	PCT	PCT	PCT
Long Transv.		7	4.9	3	44	1	11	4	11	4	11	4
			4.9	5	44	2	11	8	11	8	11	8
			4.9	3	44	1	11	1	11	1	11	1
			4.9	3	44	2	11	2	11	2	11	2
			4.9	4	44	2	11	5	11	5	11	5
			4.9	3	44	1	11	2	11	2	11	2
			4.9	2	44	1	11	2	11	2	11	2

Cast Number Chemical - OES SI FE CU MN MG CR ZN TI
H8729042 Actuals 0.65 0.4 0.26 0.06 0.9 0.16 0.03 0.03

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

SJL
13/6/10

Ship From:
1381356 0 B.L. No.
Ship Date 2012-05-16 7036272 00000 Invoice No.
P.O. No./Govt Contract No. Customer Alcoa No. Item
C64813 Ln#: 4

Alcoa No. Item
1000363803-4
DPE-61803-4

ESSAR
STEEL

ESSAR STEEL LTD.
HAZIRA - 394270, DIST. SURAT, GUJARAT, INDIA
MILL TEST AND INSPECTION CERTIFICATE

Test Certificate No : ESS/TC/R/10/CRCA/2012/002207 Date: 02.03.2012 To: CONSIGNER-T
Sales Order No : 2110017517 Date: 07.01.2012
Equivalent Specification : ASTM A1008 CS TYPE B 2007
Product Type : CRCA-COIL

WE CERTIFY THAT THE UNDERTONED MATERIAL DESCRIBED AGAINST THE RESPECTIVE CAST NO HAVE SATISFIED THE REQUIREMENTS OF CHEMICAL COMPOSITION AND/OR PHYSICAL TESTS OF THE RESPECTIVE SPECIFICATION(S) AS FOUND IN THE REPRESENTATIVE SAMPLES SELECTED FROM THEM.

Item	Section/Size No. TX W (inch)	Coil No- Pack No.	Cast No.	Quantity(m)	Chemical Analysis						Mechanical Properties			
					Net Wt.	Gross Wt.	C %	N %	S %	P %	YS MPA	UTS MPA	EL %	BEND RA %
070.035 X 48.375	2B0712100R	12400141	10.480	10.565	0.048	0.048	0.275	0.006	0.016	0.016	218	325	38	OK 1.100 C 773/145
070.035 X 48.375	1B0712100R	12400141	9.940	10.005	0.048	0.048	0.275	0.006	0.016	0.016	218	325	38	OK 1.100 C 759623
070.035 X 48.375	2B0713100R	12100301	10.600	10.685	0.055	0.055	0.300	0.007	0.011	0.011	208	320	39	OK 1.100 C 778174
070.035 X 48.375	1B0713100R	12100301	9.840	9.965	0.055	0.055	0.300	0.007	0.011	0.011	208	320	39	OK 1.100
070.035 X 48.375	1B0714100R	12100301	10.310	10.395	0.055	0.055	0.300	0.007	0.011	0.011	201	312	46	OK 1.110
070.035 X 48.375	2B0714100R	12100301	10.700	10.785	0.055	0.055	0.300	0.007	0.011	0.011	201	312	46	OK 1.110
070.035 X 48.375	2B0715100R	12100300	10.440	10.525	0.059	0.059	0.305	0.006	0.011	0.011	218	329	40	OK 1.170
070.035 X 48.375	1B0715100R	12100300	9.808	9.963	0.049	0.049	0.305	0.006	0.011	0.011	218	329	40	OK 1.170
070.035 X 48.375	2B0716100R	12100300	10.770	10.855	0.049	0.049	0.305	0.006	0.011	0.011	207	334	40	OK 1.260 C 773/841
070.035 X 48.375	2B0716200R	12100300	9.468	9.525	0.049	0.049	0.305	0.006	0.011	0.011	207	334	40	OK 1.260
070.035 X 48.375	2B0717100R	12100300	8.110	8.185	0.049	0.049	0.305	0.006	0.011	0.011	229	331	38	OK 0.810 C 759929
070.035 X 48.375	2B0717200R	12100300	10.330	10.415	0.049	0.049	0.305	0.006	0.011	0.011	219	331	38	OK 0.810 C 775143



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ESS/TC/R/10/CRCA/2012/002207

✓
13/01/10

Item No.	Section/Size T x W (Inch)	Coil No.- Pack No.	Cast No.	Quantity(mt)	Cast Analysis								Mechanical Properties								
					Net Wt.	Gross Wt.	C	Mn	S	P	YH	UTS	EL	BEND	RA	N.S.	N.S.	N.S.			
Min	Max				0.020	0.500	0.025	0.030	140	140	30	N.S.	N.S.	N.S.	N.S.	N.S.	N.S.				
076 0.056 X 48.375	2B0754100R	12100301	10.350	10.435	0.055	0.300	0.007	0.011	210	336	40	OK	1.450								
076 0.056 X 48.375	2B0754200R	12100301	18.410	18.495	0.055	0.360	0.007	0.011	210	336	40	OK	1.450								
070 0.056 X 48.375	2B0755100R	12100302	10.550	10.775	0.054	0.350	0.005	0.008	210	336	40	OK	1.050	C 76.90216							
070 0.056 X 48.375	2B0755100R	12100302	9.150	9.195	0.054	0.350	0.005	0.008	210	336	40	OK	1.050	C 76.90217							
070 0.056 X 48.375	2B1549100R	12400167	9.960	10.015	0.053	0.283	0.004	0.020	199	328	44	OK	1.170	C 82.5313							
076 0.056 X 48.375	2B1549200R	12400167	18.050	18.135	0.053	0.283	0.004	0.020	199	328	44	OK	1.170	C 71.69323							
				TOTAL :	485.660	489.289															

Note: Test Certificate conforme to EN 10084-1. Legend- VS : Yield Strength UTS : Ultimate Tensile Strength EL : % Elongation on G.I. = 50MM BEND: deg RA:Ra in Microinches Specified.



Page 3 of 3 for TC:
EBC/TC/E/10/CRCA/2012/002207



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO18685**

Purchase Order Date 1/03/13

PO Print Date 1/03/13

Page Number 1 of 1

Order From :

CAMPPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Contact Name

Vendor Phone 800 667 4248
Vendor Fax 450 377 5696

Vendor Account Nbr

Buyer Linda Lacelle
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M1010S16GA	1010/1025 sheet 16GA	1/04/13 Yes	196.00 sf	Yours ppd	\$1.7620	\$345.35 <i>192</i>
2	M6061T6S.100	6061-T6 .100 Sheet	1/08/13 Yes	96.00 sf	Yours ppd	\$5.8900	\$565.44 <i>13/01/9</i>

PO Total: **\$910.79**

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 1

Change Date: 1/03/13